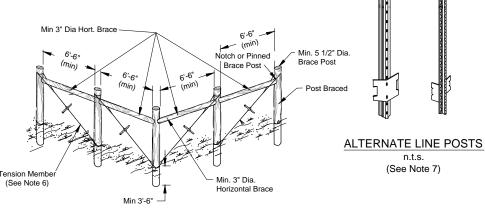


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CORNER BRACE DETAIL

n.t.s. (See Note 6)

BARBED WIRE SPLICING DETAIL

n.t.s.

**NOTES** 

- All fences shall meet NRCS Standards and Specifications for Fencing, Code 382 in the local N.R.C.S.
   Field Office Technical Guide.
- 2. Barbed wire shall be Class 3 Galvanized conforming to ASTM A121. Barbed wire shall be attached to the post on the side that will receive the greatest amount of pressure, except in corners. Barbs shall be spaced on no more than 5 inch centers with 4-point barb or 4 inch centers with 2-point barb. All barbed wire shall be the double strand type and shall meet one of the following criteria:
- A. Minimum 12 ½ gage standard steel wire.
- B. Minimum 15  $\frac{1}{2}$  gage high tensile strength steel wire.
- Post spacing shall not exceed 30 feet. If posts are placed more than 16 ft. apart, stays will be required. Stays shall be placed as follows:

Post Spacing	Stays	
< 16'	0	
> 16' and < 22'	1	
> 22' and < 30'	2	

- 4. Staples shall be 9 gage, class 3 galvanized, and shall be a minimum of 1 1/2 inches long for soft woods and 1 inch long for hard wood posts. Nails shall be galvanized and spiral or ring shaped at least 3 or 3 ½ inches long.
- 5. All wire and hardware will be new galvanized material.
- 6. Braces are required at all corners, gates, at all definite angles (>15 degrees) in the fence line, and at intervals not to exceed 1320 feet. A tension member composed of 2 complete loops of 9 gage smooth wire, 12 gage double strand, or 12.5 high tensile wire and shall extend from the same height as the horizontal brace member to 4\* above ground level of the post being braced. The brace wire shall be twisted to secure the brace and provide needed rigidity. The horizontal brace shall be secured into the brace post at a notched depth of 1 ½ and/or use 3/8\* galvanized pin or spike driven through the post that penetrates the horizontal member at least 4\* in depth.
- 7. Standard "tee" or "U" section steel post conforming to ASTM A702 may be used in lieu of wooden line posts. Length shall be same as for wooden post. Steel post shall be rolled from high carbon steel and weigh a minimum of 1.25 lb/ft, exclusive of the anchor plate. The coating may be either galvanized by the hot dip process or painting in accordance with Commercial Standard 184 with one or more coats of high grade, weather resistant steel paint, or enamel. Steel posts shall be studded, embossed, or punched for the attachment of wire to the posts. Wire shall be attached to the posts by wrapping with 14 gage galvanized wire or by use of manufacturer's special designed clips.
- Use an H-Brace assembly with two (2) crossed tension Members for fences exceeding >1320', and at locations where posts are load bearing.

WOOD POST TREATMENT			
POST	KIND OF TREATMENT	MINIMUM RETENTION OF PRESERVATION	ASTM SPECIFICATION
LINE POST, AND HORIZONTAL BRACES	CROMATED COPPER ARSENATE	0.4 LBS. / CU.FT.	D-1760
CORNER, GATE, AND VERTICAL BRACE POSTS	CROMATED COPPER ARSENATE	0.4 LBS. / CU.FT	D-1760

File No.
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United States Department of Agriculture

Details

Wire Fence

Barbed \

REVISIONS
APPROVED TITLE

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